

# L-Bar & Continuous Seal Systems – Automatic

Setting the standard for shrink wrapping systems.



Minipack's Automatic L-Bar & Continuous Seal Systems stand for highest productivity, versatility, user-friendliness, and perfect packaging results. The systems are designed with capabilities for big and small dimensions, unlimited length and interface with Minipack's shrink tunnels. Combined with the Tunnel 50 Twin, the Pratika 56 Systems are equipped with innovative features and design. Compared to other systems, they not only are superior but also are priced competitively.



## Display, Controls & Programmability

The touch screen with intuitive controls allows one to adjust and customize unlimited sealing programs, belt height and speed, and maximize operator productivity. Easy access to all parts of the machine and automated system checks make them most reliable.



## Sealing Technology

perfect sealing results

Based on your height requirements you can choose between an standard L-sealer system with 6.3" (Pratika 56) or the center sealer L-bar systems with 9.45" height and unlimited length.

## Performance

powerful and reliable

With use of Polyolefin or PVC film, these machines can wrap up to 50 items per minute. The motorized belt with adjustable speed and belt height ensures the perfect feed of product and maximizes output.

## SMART TECHNOLOGY FEATURES

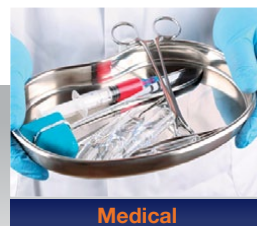
- Patented sealing and cutting system
- Durable teflon covered sealing blade with constant heating system
- Adjustable seal bar temperature
- Double or quadruple photo cell for vertical or horizontal product read out
- Automatic waste film winder: for maximum workplace safety and efficiency
- Standard Schneider® components for control board
- Reward function for roll loading
- Film tensioning adjustment through weights
- Easy access to all parts of the machine make it user-friendly to set up the perfect seal
- Tearless perforation system for films without proper perforation
- 2 different conveyer belt modes: continuous & step-advance
- Multi language touch screen display
- Machine placed on adjustable feet and wheels
- User-friendly service reminder for low maintenance



Manufacturing








Printing



Medical

## Six good reasons to choose minipack:

- » Focused on value and user-centered innovation
  - » Over 40 years track record as innovator
- » Reliability and cost advantage over the long run
  - » Committed to customer service and support
- » Certified quality manufacturing – ISO 9001:2000
- » Worldwide distribution network and technical assistance

L-Bar & Continuous Seal Systems – Automatic		PRATIKA 56	PRATIKA 56 CS	PRATIKA 56 MPE	PRATIKA 56 MPC	PRATIKA 56 MPS	
							
Sealing Area	Maximum Product Height	6.30"	9.45"	9.45"	9.45"	9.45"	
	Maximum Product Length	21.65"	21.65"	21.65"	21.65"	Unlimited	
	Center Folded Film Types	Polyolefin / PVC	Polyolefin / PVC	Polyolefin / PVC	Unlimited	Polyolefin / PVC	
	Maximum Roll Width	28.00"	28.00"	28.00"	28.00"	28.00"	
	Maximum Roll Diameter	12.00"	12.00"	12.00"	12.00"	12.00"	
	Adjustable Product Height	✓	✓	✓	✓	✓	
	Teflon Coated Sealing Blade	✓	✓	✓	✓	✓	
Performance	Programmable Sealing Blade Temperature	✓	✓	✓	✓	✓	
	Wraps per Minute*	up to 40 items	up to 40 items	up to 50 items	up to 40 items	up to 100 ft	
	External Pneumatic Seal Pressure Required	✓	✓	Electric Only	✓	Electric Only	
	AC Servo Motor Driver	-	-	✓	-	✓	
Display & Controls	Power Supply	230V / 12A	230V / 12A	230V / 12A	230V / 12A	230V / 12A	
	Water Resistant Digital Display	Touch Screen	Touch Screen	Touch Screen	Touch Screen	Touch Screen	
	Control Board	PLC Schneider®	PLC Schneider®	PLC Schneider®	PLC Schneider®	PLC Schneider®	
Operational Features	User-Settable Programs	Unlimited	Unlimited	Unlimited	Unlimited	Unlimited	
	Machine Type	Automatic L-Sealer	Automatic L-Sealer	Automatic L-Sealer	Automatic L-Sealer	Automatic L-Sealer	
	Sealing Technology	Fixed Bottom Seal Bar	Center Sealer	Center Sealer	Center Sealer	Side & Center Sealer	
	Patented Heatless-Cut Sealing Technology	-	-	-	✓	-	
	Automatic: Seal»Cut»Release»Advance	✓	✓	✓	✓	✓	
	Sealing Blade Heat	Constant	Constant	Constant	Constant	Constant	
	Photo Cell Activation	✓	✓	✓	✓	✓	
	Auto-Entry Conveyor	✓	✓	✓	✓	✓	
	Auto-Discharge Conveyor	✓	✓	✓	✓	✓	
	Conveyor Belt Modes	Continuous / Step-Advance	Continuous / Step-Advance	Continuous / Step-Advance	Continuous / Step-Advance	Continuous / Step-Advance	
	Programmable Conveyor Speed	✓	✓	✓	✓	✓	
	Kissing Belt for Small Items	✓	✓	✓	✓	✓	
	Overheat Safety Circuit	✓	✓	✓	✓	✓	
	Automatic Waste Winder	✓	✓	✓	✓	✓	
	No Moving Parts Exposed	✓	✓	✓	✓	✓	
	Tearless Perforation System	✓	✓	✓	-	✓	
	USDA Belting System	-	-	-	✓	-	
	Patented Safety System	✓	✓	✓	✓	✓	
	Service	Easy Frontal Access	✓	✓	✓	✓	✓
		Indicating Display	✓	✓	✓	✓	✓
Operating Running/Problem Light		✓	✓	✓	✓	✓	
Error Codes		✓	✓	✓	✓	✓	
1 Year Limited Warranty		✓	✓	✓	✓	✓	
Housing & Dimensions	Material	Steel / Baked Enamel	Steel / Baked Enamel	Steel / Baked Enamel	Stainless 304	Steel / Baked Enamel	
	Width x Length	97.75" x 49.00"	97.75" x 49.00"	97.75" x 49.00"	97.75" x 49.00"	97.75" x 49.00"	
	Height (Lid open/closed)	77.00" / 68.00"	77.00" / 68.00"	77.00" / 68.00"	77.00" / 68.00"	77.00" / 68.00"	
	Working Height	34.00"	34.00"	34.00"	34.00"	34.00"	
	Locking Casters	✓	✓	✓	✓	✓	
	Shipping Weight	1593lbs	1593lbs	1593lbs	1593lbs	1593lbs	
Optional Features	Pneumatic Hole Punch	✓	✓	✓	✓	✓	
	Entry Belt Scraper and Collector	✓	✓	✓	✓	✓	
	Printed Film Kit	✓	✓	✓	✓	✓	
	6.56ft Infeed Conveyor	✓	✓	✓	✓	✓	
	6.56ft Outfeed Conveyor	✓	✓	✓	✓	✓	
Shrink System	Tunnel 50 / Tunnel 50 Twin / Tunnel 70	Tunnel 50 / Tunnel 50 Twin / Tunnel 70	Tunnel 50 / Tunnel 50 Twin / Tunnel 70	Tunnel 50 / Tunnel 50 Twin / Tunnel 70	Tunnel 50 / Tunnel 50 Twin / Tunnel 70		

\*Depends on type of product, film and operator ability.

Specifications may change without notice.